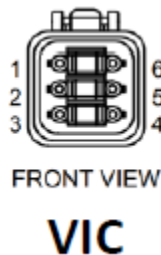


10R80 Body Side Harness Installation Instructions
6-Pin Deutsch Connector Components Required for Mating:
EDI Interface Harness – 5260180
OR
DT04-6P (QTY: 1); W6-P (QTY: 1); 1060-16-0122 (QTY: 6)

Please read through the complete instructions before starting the installation.

When connecting two wires, it is recommended that you solder the wires together and cover the splice using heat shrink tubing with hot melt wax.

1. Disconnect the battery.
2. The positions on the 6-pin connector of the harness are numbered. The instructions listed below refer to Pin #'s. Pin 1 refers to the wire in position 1 of the 6-pin connector; Pin 2 refers to the wire in position 2 of the 6 pin connector and so on. Then continue to hookup each wire as needed. Make sure to follow the instructions listed for each pin.



Pin 1 (required) - Connect to +12V switched ignition source. This pin must have 12 volts when the key is on. Remove voltage to shut off engine.

Pin 2 (required) – CAN 2 + | Connect to pin 20 of 42-pin VIC.

Pin 3 (required) – CAN 2 - | Connect to pin 21 of 42-pin VIC.

Pin 4 (optional) – Spare input to CAN Gateway Module. Contact EDI if you desire using this input.

Pin 5 (optional) – Switch – Latch Driver. Used for return to park functionality. Typical use would be an N/O seat switch. If not used, must be permanently wired to ground.

Pin 6 (optional) - Switch – Latch Driver. Used for return to park functionality. Typical use would be an N/O seat switch. If not used, must be permanently wired to ground.